### PATENT COOPERATION TREATY

# **PCT**

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference FOR FURTHER ACTION See Form PCT/IPEA/416			T/IPEA/416			
Case 754 PCT	International filing date (day/month/year) Priority date (day/month/year)		Priority date (day/month/year)			
International application No.		1	25-11-2003			
	PCT/SE2004/001724 24 11 2001					
International Patent Classification (IPC) or national classification and IPC						
See Supplemental Box						
Applicant						
Pergo (Europe) AB et al						
1. This report is the international preliminary examination report, established by this International Preliminary Examining						
Authority under Article 35 and transmitted to the applicant according to Article 36.						
2. This REPORT consists of a total of 5 sheets, including this cover sheet.						
3. This report is also accompanied by ANNEXES, comprising:						
a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:						
a (sent to the approximation claims and/or drawings which have been amended and are the basis of this report						
and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the						
Administrative Instructions).  sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes sheets which sheets are sheet as a sheet						
beyond the d	lisclosure in the international ap	pplication as filed,	as indicated in item 4 of Box No. I and the			
Supplemental Box.						
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))						
containing a sequence listing and/or tables related thereto, in electronic						
form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).						
	<ol> <li>This report contains indications relating to the following items:</li> <li>Box No. I Basis of the report</li> </ol>					
•	Box No. II Priority					
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
Box No. IV Lack of unity of invention						
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial						
	applicability; citations and explanations supporting such statement  Box No. VI Certain documents cited					
Box No. VIII Certain observations on the international application						
Date of submission of the demand	Da	ate of completion	of this report			
Date of Submission of the domain		•	-			
31-05-2005		23-01-2006				
		Authorized officer				
Name and mailing address of the IPEA/SE Patent- och registreringsverket						
Box 5055 S-102 42 STOCKHOLM		Lars Hennix/MN				
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Form PCT/IPEA/409 (cover sheet) (April 2005)						

International application No.

PCT/SE2004/001724

#### Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

INTERNATIONAL PATENT CLASSIFICATION (IPC):

B32B 27/04 (2006.01)

B32B 33/00 (2006.01)

B44C 05/04 (2006.01)

International application No.

PCT/SE2004/001724

Box	No. I	Basis of the report			
1. With regard to the language, this report is based on:					
	$\boxtimes$	the international application in the language in which it was filed			
		a translation of the international application into which is the language of a translation furnished for the purposes of:	,		
		international search (Rules 12.3(a) and 23.1(b))			
		publication of the international application (Rule 12.4(a))			
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))			
2.	furnis	regard to the <b>elements</b> of the international application, this report is based on (rephed to the receiving Office in response to an invitation under Article 14 are referred to re not annexed to this report):	lacement sheets which have been in this report as "originally filed"		
	$\boxtimes$	the international application as originally filed/furnished			
		the description:			
		pages	as originally filed/furnished		
		pages* received by this Authority on			
		pages* received by this Authority on			
ļ		the claims:			
		pages	as originally filed/furnished		
		pages	ith any statement) under Article 19		
		pages* received by this Authority on			
		pages* received by this Authority on			
		the drawings:	as originally filed/furnished		
İ					
		a sequence listing and/or any related table(s) – see Supplemental Box Relating to Sequence			
3.		The amendments have resulted in the cancellation of:			
] "	ш				
		the description, pages			
		the claims, Nos.			
		the drawings, sheets/figs	•		
		the sequence listing (specify):			
		any table(s) related to the sequence listing (specify):			
4.		This report has been established as if (some of) the amendments annexed to this r made, since they have been considered to go beyond the disclosure as filed, as indic 70.2(c)).	eport and listed below had not beer cated in the Supplemental Box (Rule		
		the description, pages			
		the claims, Nos.			
		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to the sequence listing (specify):			
*	If ite	m 4 applies, some or all of those sheets may be marked "superseded."			

Claims

Claims

International application No.

PCT/SE2004/001724

NO

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Claims 1-15

Claims NO

Industrial applicability (IA)

Claims

1-15

NO

1-15

2. Citations and explanations (Rule 70.7)

Inventive step (IS)

The following documents were cited in the International Search Report:

D1: GB1407052 A1
D2: US4156038 A1
D3: GB2088280 A1
D4: JP5147051 A1
D5: US5425986 A1
D6: US3698978 A1

The invention according to claim 1 relates to a process for the manufacturing of a decorative surface element with a surface structure. The process comprises the steps:

- a. providing the upper surface of the core material with a surface structure.
- b. applying a decorative surface layer on top of the surface structured core.
- c. applying the protective wear layer on the decorative surface layer.
- d. pressing the core material, decorative layer, and wear layer under increased pressure and temperature, thus bonding the layers to one another.

D1 which is considered to represent the most relevant prior art, describes a process for the manufacturing of decorated laminate boards from resin impregnated cellulose sheets. The process for manufacturing the laminate according to D1 comprises the following steps:

. . . / . . .

International application No.

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#### Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of:  $Box\ V$ 

A plurality of impregnated sheets is stacked to form the core layer. A layer with a structured surface is laid over the core layer; the structured layer could comprise materials such as glass, wood, straw, metal, cork or fibre. A layer provided with a decor is laid on top of the structured layer. The laminate is thereafter subjected to pressure and heat whereupon the layers are bonded together and the relief of the structured layer is transferred to the decorated top layer (page 1, lines 45-71; page 2, lines 35-40).

D2-D6 further represents the prior art.

The subject matter of claim 1 differs from that of D1 in that the surface of the core material is provided with a surface structure. The subject matter of claim 1 is therefore novel (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as providing a process for the manufacturing of a decorative surface element provided with an accurate surface structure. The solution to this problem proposed in claim 1 of involving considered as is application present provides D1 33(3) PCT) as (Article inventive step of the core surface incitement for providing the upper material with a surface structure. By doing so, an accurate surface structure of the decorative board is achieved.

Claims 2-15 are dependant on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.